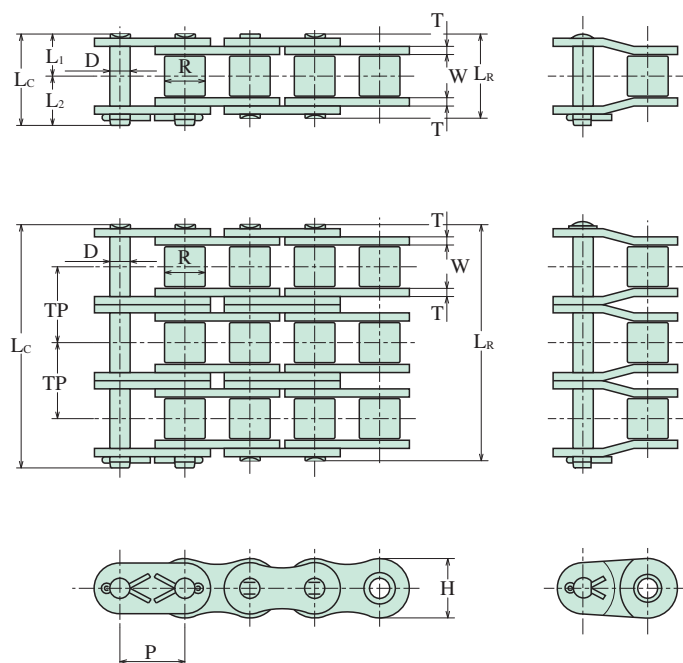


## 20B.24B.28B.32B



| Chain No. | Dimensions - mm |        |       |       |        |                |                |                |                |     |              |                | Minimum Ultimate Strength | Maximum Allowable Load | Average Chain Weight |
|-----------|-----------------|--------|-------|-------|--------|----------------|----------------|----------------|----------------|-----|--------------|----------------|---------------------------|------------------------|----------------------|
|           | Pitch           | Roller |       | Pin   |        |                |                | Plate          |                |     | Trans. Pitch |                |                           |                        |                      |
|           |                 | Width  | Dia.  | Dia.  | Length |                |                | Height         | Thickness      |     |              |                |                           |                        |                      |
|           |                 | P      | W     | R     | D      | L <sub>R</sub> | L <sub>C</sub> | L <sub>1</sub> | L <sub>2</sub> | H   |              | T <sub>1</sub> |                           |                        |                      |
| 20B       |                 |        |       |       | 40.2   | 44.0           |                |                |                |     |              |                | 95.1                      | 25.5                   | 3.76                 |
| -2        | 31.75           | 19.56  | 19.05 | 10.16 | 76.8   | 80.6           | 20.1           | 23.9           | 26.4           | 3.5 | 4.5          | 36.45          | 170                       | 33.3                   | 7.26                 |
| -3        |                 |        |       |       | 113.3  | 117.2          |                |                |                |     |              |                | 250                       | 49                     | 10.86                |
| 24B       |                 |        |       |       | 53.4   | 58.1           |                |                |                |     |              |                | 161                       | 35.7                   | 7.29                 |
| -2        | 38.10           | 25.40  | 25.40 | 14.63 | 101.8  | 106.5          | 26.7           | 31.4           | 33.4           | 4.9 | 5.9          | 48.36          | 280                       | 46.8                   | 14.53                |
| -3        |                 |        |       |       | 150.2  | 154.9          |                |                |                |     |              |                | 425                       | 68.8                   | 21.76                |
| 28B       |                 |        |       |       | 65.1   | 70.5           |                |                |                |     |              |                | 201                       | 44.5                   | 9.26                 |
| -2        | 44.45           | 31.00  | 27.94 | 15.88 | 124.7  | 130            | 32.6           | 37.9           | 37.0           | 6.3 | 7.4          | 59.56          | 360                       | 58.3                   | 18.45                |
| -3        |                 |        |       |       | 184.2  | 189.6          |                |                |                |     |              |                | 530                       | 85.8                   | 27.65                |
| 32B       |                 |        |       |       | 65.0   | 71.1           |                |                |                |     |              |                | 250                       | 51.0                   | 9.92                 |
| -2        | 50.80           | 31.00  | 29.21 | 17.81 | 123.4  | 129.7          | 32.5           | 38.6           | 42.2           | 6.3 | 6.9          | 58.55          | 450                       | 66.6                   | 19.76                |
| -3        |                 |        |       |       | 182    | 188.3          |                |                |                |     |              |                | 670                       | 98.0                   | 29.61                |