



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce®-300 Primer

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

EuPCS: : PC-PNT-7

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Oy Sika Finland Ab
Koskelontie 23 C
02920 Espoo
Telephone : +358 9 511 431
E-mail address of person : EHS@fi.sika.com
responsible for the SDS

1.4 Emergency telephone number

Myrkytystietokeskus Haartmaninkatu 4, 00290 Helsinki
09 471 977 (suora) tai 09 4711 (vaihde)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger



Hazard statements : H222 Extremely flammable aerosol.
H229 Pressurised container: May burst if heated.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211 Do not spray on an open flame or other ignition source.
P251 Do not pierce or burn, even after use.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
Storage:
P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

Hazardous components which must be listed on the label:

reaction mass of ethylbenzene and xylene

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 60 - < 80
Substances with a workplace exposure limit :			
propane	74-98-6 200-827-9 01-2119486944-21-XXXX	Flam. Gas 1A; H220	>= 20 - < 25
butane	106-97-8 203-448-7 01-2119474691-32-XXXX	Flam. Gas 1A; H220	>= 10 - < 20
isobutane	75-28-5 200-857-2 01-2119485395-27-XXXX	Flam. Gas 1A; H220	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.



If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough
Respiratory disorder
Excessive lachrymation
Erythema
Headache
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects

Causes skin irritation.
Causes serious eye irritation.
Harmful if inhaled.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Water spray jet
Dry powder
Foam
Carbon dioxide (CO₂)

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.



Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Provide sufficient air exchange and/or exhaust in work rooms.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Do not spray on a naked flame or any incandescent material. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : BEWARE: Aerosol is pressurized. Keep away from direct sun exposure and temperatures over 50 °C. Do not open by force or throw into fire even after use. Do not spray on flames or red-hot objects. Store in original container. Keep container



tightly closed in a dry and well-ventilated place. Observe label precautions. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
reaction mass of ethylbenzene and xylene	Not Assigned	TWA	50 ppm 221 mg/m ³	2000/39/EC
		Further information: Identifies the possibility of significant uptake through the skin, Indicative		
		STEL	100 ppm 442 mg/m ³	2000/39/EC
		HTP values 8h	50 ppm 220 mg/m ³	FI OEL
		Further information: The health risk of absorbed amounts of compounds which can pass through the skin to the body cannot be evaluated from their atmospheric concentration. Therefore these compounds have the notification 'skin'in the list. Many compounds can be irritating or corrosive when in contact with the skin, especially strong acids and bases.		
		HTP values 15 min	100 ppm 440 mg/m ³	FI OEL
propane	74-98-6	HTP values 8h	800 ppm 1.500 mg/m ³	FI OEL
		Further information: Oxygen Depleting Substances		
		HTP values 15 min	1.100 ppm 2.000 mg/m ³	FI OEL
butane	106-97-8	HTP values 8h	800 ppm 1.900 mg/m ³	FI OEL
		Further information: Oxygen Depleting Substances		
		HTP values 15 min	1.000 ppm 2.400 mg/m ³	FI OEL
isobutane	75-28-5	HTP values 8h	800 ppm 1.900 mg/m ³	FI OEL
		Further information: Oxygen Depleting Substances		
		HTP values 15 min	1.000 ppm 2.400 mg/m ³	FI OEL

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parameters	Sampling time	Basis
reaction mass of ethylbenzene and xylene	Not Assigned	methyl hippuric acid: 5 Millimoles per liter	After shift	FI BAT



		(Urine)	
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8.2 Exposure controls

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers).
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor (Type A) and particulate filter
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
P1: Inert material; P2, P3: hazardous substances
Ensure adequate ventilation, especially in confined areas.
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : aerosol
- Appearance : Aerosol containing a liquefied gas
- Colour : various
- Odour : solvent-like
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability : Extremely flammable aerosol.



Upper/lower flammability or explosive limits

Upper explosion limit / Up-
per flammability limit : 7,0 %(V)

Lower explosion limit /
Lower flammability limit : 1,1 %(V)

Flash point : < 0 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : not determined

Viscosity, kinematic : Not applicable

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-
octanol/water : No data available

Vapour pressure : 8300 hPa

Density : ca. 0,86 g/cm³ (20 °C)

Bulk density : Not applicable

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions



Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : Strong oxidizing agents

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.



Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic toxicity) : NOEC: > 1,3 mg/l
Exposure time: 56 d
Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 1,17 mg/l
Exposure time: 7 d
Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to



REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1950
IMDG : UN 1950
IATA : UN 1950

14.2 UN proper shipping name

ADR : AEROSOLS
IMDG : AEROSOLS
IATA : Aerosols, flammable

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 2	2.1
IMDG	: 2.1	



IATA : 2.1

14.4 Packing group

ADR

Packing group : Not assigned by regulation
Classification Code : 5F
Labels : 2.1
Tunnel restriction code : (D)

IMDG

Packing group : Not assigned by regulation
Labels : 2.1
EmS Code : F-D, S-U

IATA (Cargo)

Packing instruction (cargo aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

IATA (Passenger)

Packing instruction (passenger aircraft) : 203
Packing instruction (LQ) : Y203
Packing group : Not assigned by regulation
Labels : Flammable Gas

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable



Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P3a FLAMMABLE AEROSOLS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: 91,92% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 92% w/w

Other regulations:

75/324/EEC

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



SECTION 16: Other information

Full text of H-Statements

H220	:	Extremely flammable gas.
H226	:	Flammable liquid and vapour.
H304	:	May be fatal if swallowed and enters airways.
H312	:	Harmful in contact with skin.
H315	:	Causes skin irritation.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H335	:	May cause respiratory irritation.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Irrit.	:	Eye irritation
Flam. Gas	:	Flammable gases
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
FI BAT	:	Finland. Biological limit values
FI OEL	:	Finland. HTP Values - Concentrations Known to be Harmful
2000/39/EC / TWA	:	Limit Value - eight hours
2000/39/EC / STEL	:	Short term exposure limit
FI OEL / HTP values 8h	:	Long term exposure limit
FI OEL / HTP values 15 min	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration



REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Aerosol 1	H222, H229
Acute Tox. 4	H332
Skin Irrit. 2	H315
Eye Irrit. 2	H319
STOT SE 3	H335
STOT RE 2	H373
Aquatic Chronic 3	H412

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

FI / EN