



TECHNICAL DATA SHEET

part number cable family

20725 O.R. FRX®

FORMATION: 12x1

12xAWG18

INSTALLATION TYPE: CABLE FOR DYNAMIC INSTALLATION ON DRAG CHAIN

CATEGORY: MULTI CORE

STANDARD/APPROVAL: CE/UL/CSA

SHIELDING: UNSHIELDED



GROUP // 12X1

CONDUCTOR

MATERIAL	Bare copper
CAPILLARY DIAMETER	- Extra-flexible (DIN VDE 0295, IEC 60228 or CEI 20-29)
CONDUCTORS NUMBER	12
RATED SECTION	1 mm ²

INSULATION

MATERIAL	PVC
COLOUR	Black conductors with numbers from 1 to 12

TAPING

ON MAKE-UP	On the 3 central conductors
MATERIAL	Non-woven tape

TOTAL ASSEMBLY MAKE-UP

TOTAL TAPING

ON MAKE-UP	Around the total assembly
MATERIAL	Non-woven tape

TOTAL SHEATH

MATERIAL	PVC
COLOUR	Matte black RAL 9005
DIAMETER (MM)	10.6±0.35

MARKING

METRIC MARKING	P/N 20725 TE.CO. E244280 - Fxx - cRUus - AWM STYLE 2464 80°C 300V VW-1 - AWM I/II A/B 80°C 300V FT1 - 12xAWG18 - O.R. FRX® 12x1 - 450/750V - IEC 60332-1-2 - year/week - CE meter indication
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ELECTRICAL FEATURES

WORKING VOLTAGE	300 V
TEST VOLTAGE	2000 V

DYNAMIC FEATURES

MINIMUM BENDING RADIUS STATIC INSTALLATION	4 times \varnothing cable
MINIMUM BENDING RADIUS DYNAMIC INSTALLATION	7.5 times \varnothing cable
WORKING TEMPERATURE STATIC INSTALLATION	-40°C / +80°C
WORKING TEMPERATURE DYNAMIC INSTALLATION	-5°C / +80°C
TRAVEL SPEED	Up to 180 m/min
ACCELERATION/DECELERATION	Up to 10 m/sec ²
CABLE LENGTH INSIDE CHAIN	Up to 10 m
CHAIN LENGTH NOTES	(horizontal only)
GUARANTEED CYCLES	Up to 5 Mio

NOTES	The given data are meant to be restricted to the type of reference installation. For fixed installation is meant to be without any mechanical stress. For application in dynamic installation with very low temperatures, contact our technical department.
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APPROVALS AND STANDARDS

REFERENCE STANDARDS	1581, UL 758(UL); C22.2 n° 210(CSA)
UL CSA APPROVALS	RU E244280 AWM STYLE 2464 80°C 300V CSA E244280 AWM I/II A/B 80°C 300V
FIRE BEHAVIOUR	VW-1(UL); FT1(CSA); IEC 60332-1-2(EU)
INDUSTRIAL OIL RESISTANCE	1581(UL); IEC 60811-404(EU); CEI EN 50363-4-1(EU); IRM 902
HALOGEN FREE	NO
UV RESISTANCE	UV RESISTANT

CUSTOMS CODE

CUSTOMS-TARIFF NUMBER	85444995
MADE IN	IT

REVISION

DATE	30032018
NUMBER	007

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