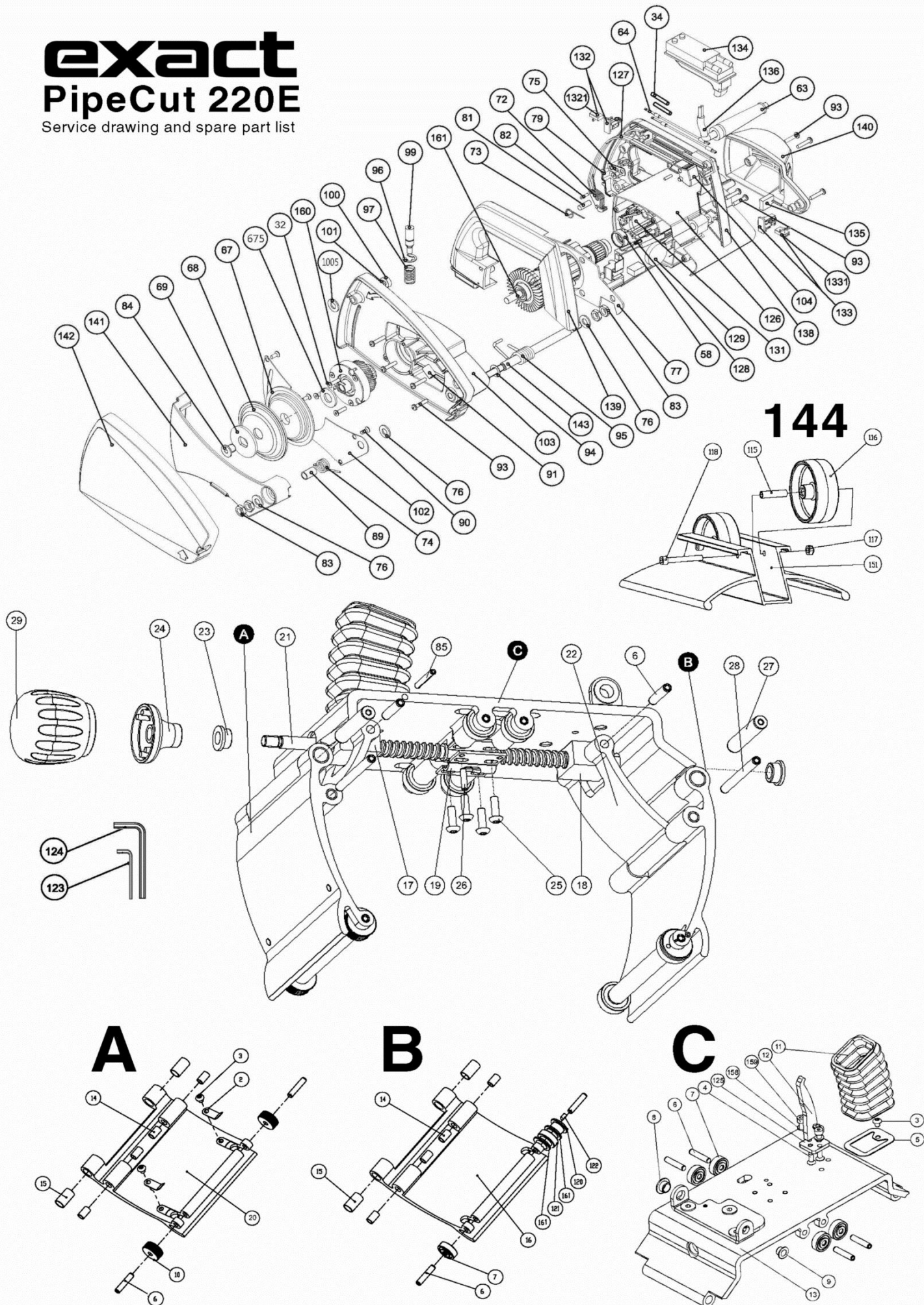


exact

PipeCut 220E

Service drawing and spare part list



Exact PipeCut 220E

Pos.	Part n:o	Description	Pcs/unit
2	10994-00	Ratchet spring	2
3	590872-09	Cap head screw M5x8 ISO 7380	3
4	10080-01	Screw M5X12 DIN 7991 black	2
5	11852-00	Bellows base plate 220E	1
6	11001-01	Dowel pin 6x28	12
7	11010-00	Ball bearing SA	5
8	11566-00	Flange bearing GFM-1012-09	1
9	11567-00	Flange bearing GFM-0810-05	1
10	10908-02	Guidance wheel 22 mm	1
105	10908-25	Guidance wheel 22,8 mm	1
11	11497-00	Protection bellows	1
12	11850-00	Counter peg 220	1
125	11851-00	Counter peg holder 220	1
13	11855-00	Body profile220 painted	1
14	10955-02	Sliding bearing (GSM-0608-13)	8
15	10955-01	Sliding bearing (GSM1012-20)	4
16	10906-00	Turning profile RH	1
19	10910-30	Attachment block	2
20	11011-00	Turning profile LH	1
21a	11664-00	Trapeze 220E,200 and nuts 17,18	1
22	10915-00	Pulling profile painted	2
23	10916-00	Screw support sleeve	1
24	10914-00	Rotary protector	1
25	590872-10	Cap head screw M5x16 ISO 7380	4
26	911258	Spring pin (Rolled pin)	1
27	11001-04	Dowel pin 10x50	4
28	11001-03	Dowel pin	4
29	10913-00	Knob	1
32	11721-10	Screw M4x16 ISO14581 TX20	3
34	11616-20	Silicon tube	3
58	11555-00	Rubber bushing	1
63	10951-10	Protective cable sleeving	1
64	11574-50	Field cable extension	1
67	11543-00	Blade flange 80mm	1
675	10884-00	Washer grinded 15/21/0,2	1
68	11542-00	Attachment flange	1
69	10944-01	Pulling flange washer	1
72	11571-00	Locking lever	1
73	11553-00	Lock Hook Spring	1
74	11551-00	Blade guard spring	1
75	378975	Cable clamp	1
76	249223-00	Washer 8,4x16 DIN125A	3
77	11540-00	Air deflector	1
79	10986-00	PT Screw 4x8 T20	2
81	10983-02	Dowel pin 6x18	1
82	10983-01	Dowel pin 3x12	2
83	10985-00	Hex nut M8x1 DIN439	4
84	10987-01	Blade Screw M10x10 BN 1206	1
89	11562-00	Lower Blade Guard Bushing	1
90	11898-00	Selt tapping screw 3,9x13	4
91	11541-00	Elastic Bar	1
93	10986-03	PT Screw 4x20 T20	14

Pos.	Part n:o	Description	Pcs/unit
94	744361	Washer 10x16/0,5 zn white	1
95	11550-00	Lifting spring	1
96	10273-00	Circlip 8 Fe DIN 6799	1
97	11552-00	Spindle lock spring	1
99	11546-00	Spindle locks axis	1
100	11681-00	Blade guard M6x30 screw	1
1005	11680-00	Rubber protection	1
101	11133-00	Spring washer 6,4/11 zn white	1
102	11854-00	Blade guard plate	1
103	11508-00	Gearcase machined	1
104	11538-00	Locking lever	1
115	11006-00	Holder wheel axis 8X1X31	8
116	11007-10	Holder wheel	8
117	744628	Nut, protective M6 DIN 985	8
118	590872-02	Screw M6x45 ISO 7380	8
120	11118-50	Eccentric fi22	1
121	11119-50	Eccentric wheel pc220	1
122	11570-00	Lock screw M4x6 DIN913	1
123	11121-00	Allen key 2 BLACK	1
124	725927	Allen key 5 BLACK	1
126	11526-00	Motor Body - GREY	1
127	11539-00	Draw bar	1
128	11556-00	Temperature Sensor	1
129	11573-01	Electronics Unit 230V SA	1
129	11573-51	Electronics Unit 100 - 120V SA	1
131	11554-00	Field Coil 100 - 230V E SA	1
132	11587-50	Brush Holder SWU 100 - 120V	1
132	11559-50	Brush Holder SWU 230V	1
1321	11625-50	Brush 100-120	2
1321	11624-50	Brush 230V	2
133	11587-00	Brush Holder 100 - 120V	1
133	11559-00	Brush Holder 230V	1
1331	11625-50	Brush 100-120	2
1331	11624-50	Brush 230V	2
134	11797-00	Electric switch Marquard	1
135	11560-00	Speed Sensor	1
136	10949-01	Power cord EU	1
136	11021-01	Power cord UK 3-pin round	1
136	11023-11	Power cord US	1
138	11530-00	Motor frame handle left GREY	1
139	11534-00	Motor frame handle right GREY	1
140	11518-00	End cap E Grey	1
141	11515-10	Lower Blade Guard imperial grey not printed	1
141	11782-00	Lower Blade Guard grey - printed	1
142	11849-00	Blade guard top - E EXACT	1
143	11545-00	Main axis	1
144	11009-10	Pipe support 280	4
145	10973-11	PipeCut Bag 3	1
158	249222-00	Washer 5,3 din 125 zn black	2
159	10976-02	Screw m5x10 din 912 zn white	2
160	11612-50	Secondary cogwheel SA	1
161	11610-00	Armature E 110-120V with bearing	1
161	11608-00	Armature E 230V with bearing	1